Rice Syrup Processing Plant.

Production of Liquid Glucose from Broken Rice.

Rice/Broken Rice Liquid Glucose Syrup Processing Plant

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**Introduction**

Liquid Glucose is an aqueous solution of nutritive saccharide obtained by starch hydrolysis, by using Corn and Rice as raw material, which is purified and concentrated to required solids. It is usually odorless and clear yellow colored viscous liquid sweet syrup which is processed and stored under hygienic conditions. It has wide application and is particularly useful where high concentrations of invert sugars are required. It also has such advantages as anti-crystalline, a lower freezing point and high degree of sweetening power relative to sucrose. Liquid Glucose, Glucose syrup and Corn syrups are synonyms.
Broken rice is the by-product of rice mill. It has various uses out of which one use is to prepare liquid glucose from broken rice. It can be processed from the F.C.I. Godown also. By using broken rice, starch can be used as filler in the different variety of food products. About 90% of the liquid glucose produced in India is consumed by the confectionery industry. Its preparation of sugar candy. It standard confectionery being about 33%. It is used also in textile printing and in biscuit and tobacco canning. The rest of this is used in leather, textile pharmaceutical and other industries.
The domestic demand for liquid glucose had been estimated as 4000 MT/annum of which 3000 tonnes are used in the confectionery plants and are therefore widely distributed in their crude from. They can be found in almost all fruits, vegetables and corns. Different countries are known to be using different agricultural sources for production of starch.

Broken rice is damaged white rice, broken during processing. During the milling process grain fragments, the length of which does not exceed three quarters of the average length of the whole grain, are separated from the white rice, whose shape remains intact. This is classed as broken rice.
Uses

Liquid glucose or glucose syrup is a refined and concentrated non-crystallizable aqueous solution of D-glucose, maltose and other polymers of D-glucose, obtained by controlled hydrolysis of starch containing material. Glucose syrup is used in hard boiled sweets and many dairy products, as a granulating agent for tablet coating and as a vehicle for orally administered medical syrups in pharmaceuticals. Glucose syrup is used in the manufacture of canned foods, confectionery, bakery products, ice-creams, chewing tobacco, shoe polish and leather chemicals.

It is used widely used in

• Making Candies
• Making Chocolates
• Making Chewing Gums
• Making Ice creams
• In Canned Fruits
• Fruit Juices and beverages
• Making breads and puddings
• Making cold drinks and beverages
• Making Jams, Jellies and other dairy products
• For flavoring and dressing tobacco for cigarettes
• Used in shoe polish prevents caking and also results in a quicker and better shine
• Used in Leather industry as it gives pliability and weight to the leather.
Glucose is used in a wide range of applications including food & beverage, pharmaceutical, cosmetics and paper-making. Food & beverages was the largest market for glucose over the past few years and the trend is anticipated to continue over the forecast period on account of growing demand for bakery goods and confectioneries. Increasing demand of energy drinks which contains a significant amount of glucose on account of maintaining a healthy lifestyle also has been the reason for this rapid growth rate in the food & beverage sector. However, non-food uses of glucose including pharmaceutical, cosmetics and paper-making is likely to witness fastest growth over the next seven years owing to the expansion of these end-use industries.
Global glucose market is expected to witness a rapid increase in demand due to the rise in consumption of glucose syrup over the forecast period. Glucose syrup accounts for a majority share in the global starch derivatives market owing to its wide range use in the manufacture of candy products and is poised to grow at a very intense rate by the end of 2020. Some other derivatives of glucose include maltodextrin, hydolysates and cyclodextrin. Glucose is primarily used along with sugar as it exhibits complimentary characteristics to natural sugar such as preventing sugar from crystallizing, reducing stickiness of sugar and retention of extra moisture.
Glucose is extensively used as an additive in pharmaceuticals and nutrition foods owing to its high energy content. Over the past few years, there has been an increasing use of glucose in the form of tablets or medicine for patients having low blood sugar. Growth of the pharmaceutical industry is expected to augment demand for glucose over the forecast period.
Processing Departeinization System

Transfer Pump
# Project at a Glance

<table>
<thead>
<tr>
<th>COST OF PROJECT</th>
<th>MEANS OF FINANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Particulars</strong></td>
<td><strong>Existing</strong></td>
</tr>
<tr>
<td>Land &amp; Site Development Exp.</td>
<td>0.00</td>
</tr>
<tr>
<td>Buildings</td>
<td>0.00</td>
</tr>
<tr>
<td>Plant &amp; Machineries</td>
<td>0.00</td>
</tr>
<tr>
<td>Motor Vehicles</td>
<td>0.00</td>
</tr>
<tr>
<td>Office Automation Equipments</td>
<td>0.00</td>
</tr>
<tr>
<td>Technical Knowhow Fees &amp; Exp.</td>
<td>0.00</td>
</tr>
<tr>
<td>Franchise &amp; Other Deposits</td>
<td>0.00</td>
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<tr>
<td>Preliminary &amp; Pre-operative Exp</td>
<td>0.00</td>
</tr>
<tr>
<td>Provision for Contingencies</td>
<td>0.00</td>
</tr>
<tr>
<td>Margin Money - Working Capital</td>
<td>0.00</td>
</tr>
<tr>
<td><strong>TOTAL</strong></td>
<td>0.00</td>
</tr>
</tbody>
</table>
## Project at a Glance

<table>
<thead>
<tr>
<th>Year</th>
<th>Annualised Book Value</th>
<th>Debt</th>
<th>Dividend</th>
<th>Retained Earnings</th>
<th>Payout</th>
<th>Probable Market Price</th>
<th>P/E Ratio</th>
<th>Yield Price/Book Value</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EPS USD</td>
<td>CEPS USD</td>
<td>Per Share USD</td>
<td>Per Share USD</td>
<td>%</td>
<td>USD</td>
<td>%</td>
<td>USD</td>
</tr>
<tr>
<td>1-2</td>
<td>545.25</td>
<td>970.24</td>
<td>555.2</td>
<td>2400.0</td>
<td>0.00</td>
<td>100.00</td>
<td>545.2</td>
<td>5.00</td>
</tr>
<tr>
<td>2-3</td>
<td>779.92</td>
<td>1143.92</td>
<td>1335</td>
<td>1800.0</td>
<td>0.00</td>
<td>100.00</td>
<td>779.9</td>
<td>2.00</td>
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<td>3-4</td>
<td>1021.01</td>
<td>1333.08</td>
<td>2356</td>
<td>1200.0</td>
<td>0.00</td>
<td>100.00</td>
<td>1021.0</td>
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<tr>
<td>4-5</td>
<td>1261.06</td>
<td>1528.87</td>
<td>3617</td>
<td>600.00</td>
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<td>100.00</td>
<td>1261.0</td>
<td>6.00</td>
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<tr>
<td>5-6</td>
<td>1497.74</td>
<td>1727.84</td>
<td>5115.02</td>
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<td>0.00</td>
<td>100.00</td>
<td>1497.7</td>
<td>7.00</td>
</tr>
</tbody>
</table>
## Project at a Glance

<table>
<thead>
<tr>
<th>Year</th>
<th>D. S. C. R.</th>
<th>Profitability Ratio</th>
<th>Asset Turnover Ratio</th>
<th>Current Ratio</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Total Net Worth</td>
<td>Return on Net Worth</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Individua l</td>
<td>Cumulative Overall</td>
<td>(Number of times)</td>
<td>(Number of times)</td>
</tr>
<tr>
<td>Initial</td>
<td>3.00</td>
<td>3.00</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1-2</td>
<td>1.40</td>
<td>1.40</td>
<td>1.55</td>
<td>1.55</td>
</tr>
<tr>
<td>2-3</td>
<td>1.63</td>
<td>1.51</td>
<td>0.77</td>
<td>0.77</td>
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<tr>
<td>3-4</td>
<td>1.93</td>
<td>1.64</td>
<td>1.94</td>
<td>0.36</td>
</tr>
<tr>
<td>4-5</td>
<td>2.30</td>
<td>1.78</td>
<td>0.13</td>
<td>0.13</td>
</tr>
<tr>
<td>5-6</td>
<td>2.75</td>
<td>1.94</td>
<td>0.00</td>
<td>0.00</td>
</tr>
</tbody>
</table>

D. S. C. R. stands for Debt to Net Worth Ratio.

Equity as a percentage of Total Net Worth.

Return on Net Worth is calculated as:

\[
\text{Return on Net Worth} = \frac{\text{Net Worth} \times \text{Profit}}{\text{Total Net Worth}}
\]

Profitability Ratio includes:
- GPM (Gross Profit Margin)
- PBT (Profit Before Tax)
- PAT (Profit After Tax)
- Net Contribution
- P/V Ratio (Payback Period to Value Ratio)

Asset Turnover Ratio is calculated as:

\[
\text{Asset Turnover Ratio} = \frac{\text{Revenue}}{\text{Average Total Assets}}
\]

Current Ratio is calculated as:

\[
\text{Current Ratio} = \frac{\text{Current Assets}}{\text{Current Liabilities}}
\]
<table>
<thead>
<tr>
<th><strong>Project at a Glance</strong></th>
</tr>
</thead>
</table>

**BEP**

<table>
<thead>
<tr>
<th>Description</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>BEP - Maximum Utilisation Year</td>
<td>5</td>
</tr>
<tr>
<td>Cash BEP (% of Installed Capacity)</td>
<td>37.56%</td>
</tr>
<tr>
<td>Total BEP (% of Installed Capacity)</td>
<td>43.09%</td>
</tr>
<tr>
<td>IRR, PAYBACK and FACR</td>
<td></td>
</tr>
<tr>
<td>Internal Rate of Return (In %age)</td>
<td>25.92%</td>
</tr>
<tr>
<td>Payback Period of the Project is (In Years)</td>
<td>2 Years 3 Months</td>
</tr>
<tr>
<td>Fixed Assets Coverage Ratio (No. of times)</td>
<td>13.284</td>
</tr>
</tbody>
</table>
**Major Queries/Questions Answered in the Report?**

<p>| | |</p>
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<tr>
<th></th>
<th></th>
</tr>
</thead>
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</tr>
<tr>
<td>2.</td>
<td>How has the Liquid Glucose Manufacturing industry performed so far and how will it perform in the coming years?</td>
</tr>
<tr>
<td>3.</td>
<td>What is the Project Feasibility of Liquid Glucose Manufacturing Plant?</td>
</tr>
<tr>
<td>4.</td>
<td>What are the requirements of Working Capital for setting up Liquid Glucose Manufacturing plant?</td>
</tr>
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5. What is the structure of the Liquid Glucose Manufacturing Business and who are the key/major players?

6. What is the total project cost for setting up Liquid Glucose Manufacturing Business?

7. What are the operating costs for setting up Liquid Glucose Manufacturing plant?

8. What are the machinery and equipment requirements for setting up Liquid Glucose Manufacturing plant?
9. Who are the Suppliers and Manufacturers of Plant & Machinery for setting up Liquid Glucose Manufacturing plant?

10. What are the requirements of raw material for setting up Liquid Glucose Manufacturing plant?

11. Who are the Suppliers and Manufacturers of Raw materials for setting up Liquid Glucose Manufacturing Business?

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Reasons for Buying our Report:

• This report helps you to identify a profitable project for investing or diversifying into by throwing light to crucial areas like industry size, market potential of the product and reasons for investing in the product.

• This report provides vital information on the product like it’s characteristics and segmentation.

• This report helps you market and place the product correctly by identifying the target customer group of the product.
• This report helps you understand the viability of the project by disclosing details like machinery required, project costs and snapshot of other project financials

• The report provides a glimpse of government regulations applicable on the industry

• The report provides forecasts of key parameters which helps to anticipate the industry performance and make sound business decisions
Our Approach:

• Our research reports broadly cover Indian markets, present analysis, outlook and forecast for a period of five years.

• The market forecasts are developed on the basis of secondary research and are cross-validated through interactions with the industry players

• We use reliable sources of information and databases. And information from such sources is processed by us and included in the report

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Scope of the Report

The report titled “Market Survey cum Detailed Techno Economic Feasibility Report on Liquid Glucose from Broken Rice.” provides an insight into Liquid Glucose from Broken Rice market in India with focus on uses and applications, Manufacturing Process, Process Flow Sheets, Plant Layout and Project Financials of Liquid Glucose from Broken Rice project. The report assesses the market sizing and growth of the Indian Liquid Glucose from Broken Rice industry. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line. And before diversifying/venturing into any product, they wish to study the following aspects of the identified product:
We at NPCS, through our reliable expertise in the project consultancy and market research field, have demystified the situation by putting forward the emerging business opportunity in the Liquid Glucose from Broken Rice sector in India along with its business prospects. Through this report we have identified Liquid Glucose from Broken Rice project as a lucrative investment avenue.

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NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our Market Survey cum Detailed Techno Economic Feasibility Report provides an insight of market in India. The report assesses the market sizing and growth of the Industry. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.
And before diversifying/venturing into any product, they wish to study the following aspects of the identified product:

- Good Present/Future Demand
- Export-Import Market Potential
- Raw Material & Manpower Availability
- Project Costs and Payback Period

The detailed project report covers all aspect of business, from analyzing the market, confirming availability of various necessities such as Manufacturing Plant, Detailed Project Report, Profile, Business Plan, Industry Trends, Market Research, Survey, Manufacturing Process, Machinery, Raw Materials, Feasibility Study, Investment Opportunities, Cost and Revenue, Plant Economics, Production Schedule,
Working Capital Requirement, uses and applications, Plant Layout, Project Financials, Process Flow Sheet, Cost of Project, Projected Balance Sheets, Profitability Ratios, Break Even Analysis. The DPR (Detailed Project Report) is formulated by highly accomplished and experienced consultants and the market research and analysis are supported by a panel of experts and digitalized data bank.

We at NPCS, through our reliable expertise in the project consultancy and market research field, have demystified the situation by putting forward the emerging business opportunity in India along with its business prospects……Read more
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- Databases on CD-ROM
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- Turnkey Project Consultancy/Solutions
- Entrepreneur India (An Industrial Monthly Journal)
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- We serve a wide array of customers, from individual entrepreneurs to Corporations and Foreign Investors
- We use authentic & reliable sources to ensure business precision
Our Approach

Requirement collection
Thorough analysis of the project
Economic feasibility study of the Project
Market potential survey/research
Report Compilation
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