Coir Geotextiles

Introduction

Coir is a biodegradable organic fibre material which is coarse, rigid and strong. The constituents of coir have been found to be mostly cellulose and lignin. Coir fibre is weather resistant and resistant to fungal and bacterial decomposition. The rate of decomposition of coir is much less than any other natural fibre. These characteristics are attributed due to the high lignin content in the fibre.
Coir in the form of woven mesh mattings or nonwoven stitch bonded blankets are used in engineering applications in the geotechnical field. Geotextiles, one among geosynthetics like geogrids, geonets, geomats, geocomposites etc. used in civil engineering applications are polymeric. These products have a long life and do not undergo biological degradation, but are liable to create environmental problems in the long run.
Coir woven bhoovastra are permeable coir fabrics made from natural coir fibre. Coir woven bhoovastra control soil erosion by acting as a ground cover. As a ground cover, it reduces the flow velocity of runoff water by forming check dams with help of net structured strands of coir woven bhoovastra in firm contact with soil, which absorb the impact of water flow and resist washing down keeping the soil intact.
Coir is a 100% organic naturally occurring fiber, from a renewable source obtained from coconut husk. Naturally resistant to rot, moulds and moisture, it is not treated with any chemicals during its spinning process for converting it into a yarn. Hard and strongest among all natural fibers, it can be spun and woven into different types of mattings and mats. Geotextiles made out of coir are ideally suited for low cost applications because coir is available in abundance.
Coir fibres can be converted into fabric both by woven and non-woven process. Coir mesh matting of different mesh sizes is the most established coir geotextiles. Mesh matting having different specifications is available under quality code numbers H2M1 to H2M10. These qualities represent coir geotextiles of different mesh sizes ranging from 3.175mm to 25.4mm. Several types of non-woven geotextiles also exist.
Most of the non-woven mats are made from loose fibres, which are interlocked by needling or rubberising. Non-woven geotextiles are available in several dimensions and have a minimum thickness of 2mm.

Coir geotextiles can be used to stabilize the soil temporarily when construction roads or banks. Coir geotextiles are being used as a separation cum drainage layer in the road.
It is also intended to serve as a reinforcement material in the beginning of the project. Geo-synthetics are widely used in the construction of road all over the world, whereas use of coir geotextiles is very limited in such construction.
Coir geotextiles are found to provide protection against soil erosion to the various types of slopes that has been demonstrated and documented by the Coir Board. The ability of coir fibres to absorb water and to degrade with time is its prime properties, which give it an edge over synthetic geotextiles for erosion control purposes. The present study was conducted to determine the suitability of coir geotextiles to increase the load bearing capacity of the mud wall constructed by the reinforcement of coir geotextiles.
Indian Coir Industry

- **Area under cultivation of coconut**-about 5,100,000 (hectares)
- **India is the largest producer of coconut with an annual production** of 12,597 million nuts.
- **Utilization of husk is 36%**
- **Production of coir fibre**-369,400MT
- **Employs 5,86,660 workers out of which 80% are women.**
- **Coir is exported to 80 countries. USA is the largest buyer.**
- **60% of the total export goes to countries in the West Europe**
- **There are 200 exporters.**
Different Verities of Coir Geotextiles

- MESH MATTINGS
- LOOP MATTINGS
- COCOLOGS
- NON WOVENS
- DRAINAGE FILTERS
Coir geo textiles are best for controlling soil erosion and conditioning soil. Made from coir fiber, they are naturally resistant to rot and moulds and is cheaper than synthetic geo-textiles. They hold soil in place and prevent erosion, dissipating the force of heavy rains and run of water. It provides good soil support for years, allowing natural vegetation to become established.

- **Low cost**
- **Long lasting separation of the base and sub grade material.**
- Preservation of load-bearing capacity
- Ability to extend the life of paved roads
- 100% Natural fibre, extracted from coconut husk.
- Adds organic material to soil.
- Promotes vegetative growth.
- 100% Bio-degradable and environmentally friendly.
- Tough, durable, versatile and resilient.
- High tear-strength resistance.
- Easy to install/maintain/patch-up.
Few Indian Major Players are as under

- Amco Industries Ltd.
- Amichand Textiles Ltd.
- Aspinwall & Co. (Travancore) Ltd.
- Delight Handicrafts Palace Ltd.
- Dunlop Comforts Pvt. Ltd.
- Duroflex Pvt. Ltd.
- Eco Wood Ltd.
- Karnataka Consumer Products Ltd.
- Karnataka State Coir Devp. Corpn. Ltd.
- Kerala State Coir Corpn. Ltd.
- Kontak Comforts Pvt. Ltd.
- Kozylon Coir Products Ltd.
- Wires & Fabriks (S.A.) Ltd.
# Project at a Glance

## Project at a Glance

<table>
<thead>
<tr>
<th>Cost of Project</th>
<th>Means of Finance</th>
<th>(` in lacs)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Particulars</strong></td>
<td><strong>Existing</strong></td>
<td><strong>Proposed</strong></td>
</tr>
<tr>
<td>Land &amp; Site Development Exp.</td>
<td>0.00</td>
<td>55.00</td>
</tr>
<tr>
<td>Buildings</td>
<td>0.00</td>
<td>227.60</td>
</tr>
<tr>
<td>Plant &amp; Machineries</td>
<td>0.00</td>
<td>654.98</td>
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<tr>
<td>Motor Vehicles</td>
<td>0.00</td>
<td>8.00</td>
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<tr>
<td>Office Automation Equipments</td>
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<td>66.20</td>
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<tr>
<td>Technical Knowhow Fees &amp; Exp.</td>
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<td>40.00</td>
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<tr>
<td>Franchise &amp; Other Deposits</td>
<td>0.00</td>
<td>0.00</td>
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<tr>
<td>Preliminary &amp; Pre-operative Exp</td>
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<td>3.00</td>
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<tr>
<td>Provision for Contingencies</td>
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<td>65.00</td>
</tr>
<tr>
<td>Margin Money – Working Capital</td>
<td>0.00</td>
<td>29.26</td>
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<tr>
<td><strong>TOTAL</strong></td>
<td>0.00</td>
<td>1149.04</td>
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## Project at a Glance

<table>
<thead>
<tr>
<th>Year</th>
<th>Annualised</th>
<th>Book Value</th>
<th>Debt</th>
<th>Dividend</th>
<th>Retained Earnings</th>
<th>Payout</th>
<th>Probable Market Price</th>
<th>P/E Ratio</th>
<th>Yield Price/Book Value</th>
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<tbody>
<tr>
<td></td>
<td>EPS</td>
<td>CEPS</td>
<td>Per Share</td>
<td>Per Share</td>
<td>Per Share</td>
<td>No.of Times</td>
<td>%</td>
<td>%</td>
<td>%</td>
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<tr>
<td>1–2</td>
<td>4.79</td>
<td>9.72</td>
<td>14.79</td>
<td>24.00</td>
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<td>100.00</td>
<td>4.79</td>
<td>0.00</td>
<td>4.79</td>
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<td>2–3</td>
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<td>11.68</td>
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<td>18.00</td>
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<td>100.00</td>
<td>7.41</td>
<td>0.00</td>
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<td>3–4</td>
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<td>12.00</td>
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<td>10.01</td>
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<td>4–5</td>
<td>12.55</td>
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<td>5–6</td>
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<td>100.00</td>
<td>15.02</td>
<td>0.00</td>
<td>15.02</td>
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## Project at a Glance

<table>
<thead>
<tr>
<th>Year</th>
<th>D. S. C. R.</th>
<th>Debt / Deposits Debt</th>
<th>Equity as Equity</th>
<th>Total Net Worth</th>
<th>Return on Net Worth</th>
<th>Profitability Ratio</th>
<th>Assets Turnover Ratio</th>
<th>Current Ratio</th>
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<tbody>
<tr>
<td></td>
<td>Individua Cumulative</td>
<td>(Number of times)</td>
<td>(Number of times)</td>
<td>%</td>
<td>%</td>
<td>%</td>
<td>%</td>
<td>%</td>
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<tr>
<td>Initial</td>
<td>3.00</td>
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<td></td>
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<tr>
<td>1-2</td>
<td>1.40</td>
<td>1.40</td>
<td>1.62</td>
<td>1.62</td>
<td>1.79</td>
<td>32.53%</td>
<td>16.75%</td>
<td>13.07%</td>
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<tr>
<td>2-3</td>
<td>1.66</td>
<td>1.52</td>
<td>0.81</td>
<td>0.81</td>
<td>0.94</td>
<td>37.81%</td>
<td>25.38%</td>
<td>17.33%</td>
</tr>
<tr>
<td>3-4</td>
<td>1.98</td>
<td>1.66</td>
<td>1.98</td>
<td>0.37</td>
<td>0.37</td>
<td>0.47</td>
<td>41.37%</td>
<td>31.44%</td>
</tr>
<tr>
<td>4-5</td>
<td>2.36</td>
<td>1.81</td>
<td>0.13</td>
<td>0.13</td>
<td>0.21</td>
<td>43.79%</td>
<td>35.75%</td>
<td>22.83%</td>
</tr>
<tr>
<td>5-6</td>
<td>2.83</td>
<td>1.98</td>
<td>0.00</td>
<td>0.00</td>
<td>0.07</td>
<td>45.41%</td>
<td>38.84%</td>
<td>24.58%</td>
</tr>
</tbody>
</table>
## Project at a Glance

<table>
<thead>
<tr>
<th>BEP</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>BEP – Maximum Utilisation Year</td>
<td>5</td>
</tr>
<tr>
<td>Cash BEP (% of Installed Capacity)</td>
<td>44.67%</td>
</tr>
<tr>
<td>Total BEP (% of Installed Capacity)</td>
<td>50.48%</td>
</tr>
</tbody>
</table>

### IRR, PAYBACK and FACR

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Internal Rate of Return (In %age)</td>
<td>25.93%</td>
</tr>
<tr>
<td>Payback Period of the Project (In Years)</td>
<td>2 Years 3 Months</td>
</tr>
<tr>
<td>Fixed Assets Coverage Ratio (No. of times)</td>
<td>2.948</td>
</tr>
</tbody>
</table>
Major Queries/Questions Answered in the Report?

1. What is Coir Geotextiles industry?

2. How has the Coir Geotextiles industry performed so far and how will it perform in the coming years?

3. What is the Project Feasibility of a Coir Geotextiles Plant?

4. What are the requirements of Working Capital for setting up a Coir Geotextiles plant?
5. What is the structure of the Coir Geotextiles Business and who are the key/major players?

6. What is the total project cost for setting up Coir Geotextiles plant?

7. What are the operating costs for setting up a Coir Geotextiles plant?

8. What are the machinery and equipment requirements for setting up a Coir Geotextiles plant?
9. Who are the Suppliers and Manufacturers of Plant & Machinery for setting up a Coir Geotextiles plant?

10. What are the requirements of raw material for setting up a Coir Geotextiles plant?

11. Who are the Suppliers and Manufacturers of Raw materials for setting up a Coir Geotextiles plant?

12. What is the Manufacturing Process and Formulations of a Coir Geotextiles plant?
13. What is the total size of land required for setting up a Coir Geotextiles plant?

14. What will be the income and expenditures for a Coir Geotextiles plant?

15. What are the Projected Balance Sheets of a Coir Geotextiles plant?

16. What are the requirement of utilities and overheads for setting up a Coir Geotextiles plant?

17. What is the Built up Area Requirement and cost for setting up a Coir Geotextiles Business?
18. What are the Personnel (Manpower) Requirements for setting up a Coir Geotextiles Business?

19. What are Statistics of Import & Export for Coir Geotextiles?

20. What is the time required to break-even?

21. What is the Break-Even Analysis of a Coir Geotextiles plant?

22. What are the Project financials of a Single Coir Geotextiles plant?
23. What are the Profitability Ratios of a Coir Geotextiles plant?

24. What is the Sensitivity Analysis-Price/Volume of a Coir Geotextiles plant?

25. What are the Projected Pay-Back Period and IRR of a Coir Geotextiles plant?

26. What is the Process Flow Sheet Diagram of a Coir Geotextiles project?
27. What are the Market Opportunities for setting up a Coir Geotextiles plant?

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- Gross Profit
- Financial Charges
- Total Cost of Sales
- Net Profit After Taxes
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- Gross Working Capital
- Current Liabilities
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Niir Project Consultancy Services (NPCS) can provide Detailed Project Report on Coir Geotextiles

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- Market potential survey/research
- Report Compilation
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- Educational Institutions
- Embassies & Consulates
- Consultancies
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- Adhesives, Industrial Adhesive, Sealants, Glues, Gum & Resin
- Activated Carbon & Activated Charcoal
- Aluminium And Aluminium Extrusion Profiles & Sections,
- Bio-fertilizers And Biotechnology
- Breakfast Snacks And Cereal Food
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- Biodegradable & Bioplastic Based Projects
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- Cereal Processing
- Coconut And Coconut Based Products
- Cold Storage For Fruits & Vegetables
- Coal & Coal Byproduct

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- Textile Auxiliary And Chemicals
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- Textiles And Readymade Garments
- Waste Management & Recycling
- Wood & Wood Products
- Water Industry (Packaged Drinking Water & Mineral Water)
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