# HDPE/PP Bags -

Manufacturing Plant Detailed Project Report, Profile, Business plan, Industry Trends, Market research, survey, Manufacturing Process, Machinery, Raw Materials, Feasibility study, Investment Opportunities, Cost and Revenue



### Introduction

Woven fabric is a textile formed by weaving. It is produced on a loom, and made of many threads woven on a warp and a weft. Woven polypropylene/HDPE bags or simply woven PP/HDPE bags are considered to be the toughest packaging bags, widely used to pack materials for grain, milling and sugar industry.





HDPE/PP oriented strips are becoming increasingly popular in India & have caught the eye of many end users for their requirement of packing materials. They have become popular on account of their inertness towards chemical, moisture & excellent resistance towards rotting & fungus attack. They are non toxic. Lighter in weight & have more advantages than conventional bags.



PP/HDPE woven sacks laminated with LDPE/PP liner have wider applications. HDPE woven sacks are much stronger & can withstand much higher impact loads because of HDPE strips elongation at break is about 15-25% as compared to 30% of Jute. These sacks are much cleaner & resist fungal attack. Jute prices are very unstable in the market since Jute is an agriculture product.



These sacks have many advantages over other conventional sacks materials & are quite competitive in price.

HDPE/PP Woven bags ideally suitable for Building Materials, Cement, fertilizers, Urea, Potash, plastic, polymers, plastic pellets, etc. Food grains: Rice, Wheat, Pulses, Tea, Coffee, Beans, Peanuts, Sand, Sugar.





Chemicals: Pigments, Dyestuffts, oxides, barytes, alumina, hydrates, ores, gypsum, feldspar, mica, Lime, limestone,

Woven Packaging Fabrics, Woven bags and fabrics are often used as an industrial packaging material. The packaging bags and fabrics are available mostly in HDPE (High Density Polythene) and PP (Polypropylene).



Depending on end use these are either laminated, or supplied without lamination. These materials are valuable for applications in many different industries. Any entrepreneur venture into this field will be successful.



### Few Indian Major Players are as under

- Abdos Polymers Ltd.
- Ashok Polymers Ltd.
- Dalmia Laminators Ltd.
- Emmbi Industries Ltd.
- Ganpati Plastfab Ltd.
- Gujarat Raffia Inds. Ltd.
- Indra Industries Ltd.
- Jajodia Industries Ltd.
- Karnavati Alfa Intl. Ltd.



- Karur K C P Packkagings Ltd.
- Magnum Polymers (India) Ltd.
- Polyspin Exports Ltd.
- Primo Pick N Pack Pvt. Ltd.
- Salguti Industries Ltd.
- Shankar Packagings Ltd.
- Shiv International Ltd.
- Smitabh Intercon Ltd.
- Stanpacks (India) Ltd.
- Timespac India Pvt. Ltd.



PROJECT AT A GLANCE						(` in l	acs)
COST O	F PROJECT	7		MEANS	OF FINANO	C <b>E</b>	
Particulars	Existing	Proposed	Total	Particulars	Existing	Proposed	Total
Land & Site Development Exp.	0.00	85.00	85.00	Capital	0.00	307.86	307.86
Buildings	0.00	186.25	186.25	Share Premium	0.00	0.00	0.00
Plant & Machineries	0.00	396.57	396.57	Other Type Share Capital	0.00	0.00	0.00
Motor Vehicles	0.00	12.00	12.00	Reserves & Surplus	0.00	0.00	0.00
Office Automation Equipments	0.00	99.00	99.00	Cash Subsidy	0.00	0.00	0.00
Technical Knowhow Fees & Exp.	0.00	25.00	25.00	Internal Cash Accruals	0.00	0.00	0.00
Franchise & Other Deposits	0.00	0.00		Long/Medium Term Borrowings	0.00	923.58	923.58
Preliminary& Pre-operative Exp	0.00	5.00	5.00	Debentures / Bonds	0.00	0.00	0.00
Provision for Contingencies	0.00	40.00	40.00	Unsecured Loans/Deposits	0.00	0.00	0.00
Margin Money - Working Capital	0.00	382.62	382.62		0.00	1001	1001.11
TOTAL	0.00	1231.44	1231.44	TOTAL	0.00	1231.44	1231.44



Year	r Annualised		Book Value	Debt	Dividend		ined iings	Payout	Probable Market Price	P/E Ratio	Yield Price/ Book Value
	EPS	CEPS	Per	Share	Per Share	Per S	Share			No.of Times	
						%		%	•		%
1-2	5.76	8.93	15.76	24.00	0.00	100.00	5.76	0.00	5.76	1.00	0.00
2-3	8.69	11.45	24.45	18.00	0.00	100.00	8.69	0.00	8.69	1.00	0.00
3-4	11.62	14.02	36.07	12.00	0.00	100.00	11.62	0.00	11.62	1.00	0.00
4-5	14.46	16.55	50.53	6.00	0.00	100.00	14.46	0.00	14.46	1.00	0.00
5-6	17.20	19.02	67.73	0.00	0.00	100.00	17.20	0.00	17.20	1.00	0.00



	THE PARTY OF THE P	E11032		2011114	100000				110000000000000000000000000000000000000			1000			
Year	D. S. C. R.		D. S. C. R.			D. S. C. R.  Debt / Equity as as- Depos Equity Worth  its Debt			Profitability Ratio					Assets Turnove r Ratio	
	Individual	Cumulativ	ve Over all					GPM	PBT	PAT	Net Contrib ution	P/V Ratio			
	(Num	nber of tim	es)		nber of nes)	%	%	%	%	%		%			
Initial				3.00	3.00										
1-2	1.31	1.31		1.52	1.52	4.04		9.60%	4.39%	3.05%	2010.19	34.63%	2.40	1.21	
2-3	1.63	1.47		0.74	0.74	2.61		10.61%	6.02%	3.95%	1608.53	23.75%	2.51	1.29	
3-4	2.02	1.63	2.01	0.33	0.33	1.78		11.31%	7.20%	4.62%	1820.78	23.52%	2.52	1.39	
4-5	2.47	1.82		0.12	0.12	1.28		11.78%	8.05%	5.11%	2033.03	23.35%	2.46	1.51	
5-6	3.02	2.01		0.00	0.00	0.96		12.10%	8.65%	5.47%	2245.28	23.21%	2.37	1.80	



BEP	
BEP - Maximum Utilisation Year	5
Cash BEP (% of Installed Capacity)	54.76%
Total BEP (% of Installed Capacity)	57.26%
IRR, PAYBACK and FACR	
Internal Rate of Return ( In %age )	29.76%
Payback Period of the Project is (In Years)	2 Years 3 Months
Fixed Assets Coverage Ratio ( No. of times )	19.895



# Table of Contents of the Project Report



# 1. District Profile & Geotechnical Site Characterization

- 1.1. General
- 1.2. Physical Characteristics
- 1.3. Map
- 1.4. Culture & Languages
- 1.5. Climate & Rainfall
- 1.6. Transportation and Communications
- 1.7. Economy & Industry
- 2. Introduction
- 2.1. Advantages
- 2.2. Polypropylene Bags



- 2.3. HDPE Bags
- 3. Properties
- 3.1. Polypropylene
- 3.2. Physical Properties of Polypropylene
- 3.3. Chemical Resistance of Polypropylene
- 3.4. Salient Features of PP Woven Sacks:
- 3.5. High Density Polyethylene
- 3.6. Salient Features of HDPE Woven Sacks:
- 4. Uses & Applications
- 4.1. Applications of HDPE Woven Sacks:



- 5. Importance of Packaging
- 5.1. Plastics-Most preferred Packaging Material:
- 5.2. Bulk Commodities Packaging:
- 5.3. PP/HDPE Woven sacks role in Bulk Packaging:
- 6. B.I.S. Specifications
- 6.1. 1. IS: 16187 2014 Textiles High density polyethylene (HDPE//polypropylene (PP) leno woven sacks for packaging and storage of fruits and vegetables.



- 6.2. 2. IS: 11653 1986 For polypropylene (PP) woven sacks for packing cement (withdrawn) superseded by IS 11652.
- 7. Different Types of Plastics and Their Classifications
- 8. Various Type of HDPE/PP Bags
- 8.1. The various type of PP bags commonly in practice.
- 8.2. Courier Bags
- 8.3. Mail Bag



- 8.4. PP Woven Bags/ Fabric
- 8.5. Silt Fence/Box Bags
- 8.6. Pp Big Bags
- 9. Market Survey
- 9.1. Demand from Cement Industry
- 9.2. Polymers
- 9.3. Market Structure
- 10. Financials & Comparison of Major Indian Players/Companies
  10.1. About Financial Statements of CMIE Database



- 10.2. Profits & Appropriations
- 10.3. Total Liabilities
- 10.4. Total Assets
- 10.5. Net Cash Flow from Operating

### Activities

10.6. Section - I

- 10.6.1. Name of Company with Contact Details
- 10.6.2. Name of Director(S)
- 10.6.3. Plant Capacity
- 10.6.4. Location of Plant
- 10.6.5. Name of Raw Material(S) Consumed

With Quantity & Cost



### 10.7. Section - II

- 10.7.1. Assets
- 10.7.2. Cash Flow
- 10.7.3. Cost as % Ge of Sales
- 10.7.4. Forex Transaction
- 10.7.5. Growth in Assets & Liabilities
- 10.7.6. Growth in Income & Expenditure
- 10.7.7. Income & Expenditure
- 10.7.8. Liabilities
- 10.7.9. Liquidity Ratios
- 10.7.10. Profitability Ratio
- 10.7.11. Profits
- 10.7.12. Return Ratios
- 10.7.13. Structure of Assets & Liabilities (%)
- 10.7.14. Working Capital & Turnover Ratios



- 11. Export & Import Statistics Data of India
- 11.1. Export Statistics Data for PP Woven Sack
- 11.2. Export Statistics Data for Hdpe Woven Sack
- 11.3. Import Statistics Data for PP Woven Sack
- 12. Present Manufacturers
- 13. Manufacturing Process



- 14. Stage Wise Process Diagram
- 15. Process Flow Diagram
- 16. Environmental Aspects Regarding Plastic
- 16.1. Usage Rules (Command and Control):
- 17. Suppliers of Raw Material
- 18. Suppliers of Plant and Machinery
- 18.1. Complete Machinery Suppliers



- 19. Product, Machinery & Raw Material Photographs
- 19.1. Product Photographs
- 19.2. Machinery Photographs
- 19.3. Raw Material Photographs
- 20. Plant Layout
- 21. Quotation of Plant, Machinery and Equipments from Supplier



# **Project Financials**

• Project at a Glance Annexure

•	Assumptions for Profitability workings	
•	Plant Economics	2
•	Production Schedule	3
•	Land & Building	4
	Factory Land & Building	
	Site Development Expenses	



•	Plant & Machinery5
	Indigenous Machineries
	Other Machineries (Miscellaneous, Laboratory
ete	e.)
•	Other Fixed Assets6
	Furniture & Fixtures
	Pre-operative and Preliminary Expenses
	Technical Knowhow
	Provision of Contingencies
•	Working Capital Requirement Per Month7
	Raw Material
	Packing Material
	Lab & ETP Chemical Cost
	Consumable Store



•	Overheads Required Per Month and Per Annum8 Utilities & Overheads (Power, Water and Fuel Expenses
et	
	Royalty and Other Charges
	Selling and Distribution Expenses
•	Salary and Wages9
•	Turnover Per Annum10
•	Share Capital11
	Equity Capital
	Preference Share Capital



- Annexure 1 :: Cost of Project and Means of Finance
- Annexure 2 :: Profitability and Net Cash Accruals
- Revenue/Income/Realisation
- Expenses/Cost of Products/Services/Items
- Gross Profit
- Financial Charges
- Total Cost of Sales
- Net Profit After Taxes
- Net Cash Accruals



- Annexure 3 :: Assessment of Working Capital requirements
- Current Assets
- Gross Working Capital
- Current Liabilities
- Net Working Capital
- Working Note for Calculation of Work-inprocess
- Annexure 4 :: Sources and Disposition of Funds



- Annexure 5 :: Projected Balance Sheets
- ROI (Average of Fixed Assets)
- RONW (Average of Share Capital)
- ROI (Average of Total Assets)
- Annexure 6 :: Profitability Ratios
- D.S.C.R
- Earnings Per Share (EPS)
- Debt Equity Ratio



• Annexure 7 :: Break-Even Analysis

- Variable Cost & Expenses
- Semi-Variable/Semi-Fixed Expenses
- Profit Volume Ratio (PVR)
- Fixed Expenses / Cost
- B.E.P



• Annexure 8 to 11 :: Sensitivity Analysis-Price/Volume

- Resultant N.P.B.T
- Resultant D.S.C.R
- Resultant PV Ratio
- Resultant DER
- Resultant ROI
- Resultant BEP



- Annexure 12 :: Shareholding Pattern and Stake Status
- Equity Capital
- Preference Share Capital
- Annexure 13 :: Quantitative Details-Output/Sales/Stocks
- Determined Capacity P.A of Products/Services
- Achievable Efficiency/Yield % of Products/Services/Items
- Net Usable Load/Capacity of Products/Services/Items
- Expected Sales/ Revenue/ Income of Products/ Services/
   Items



• Annexure 14 :: Product wise Domestic Sales

#### Realisation

• Annexure 15 :: Total Raw Material Cost

• Annexure 16 :: Raw Material Cost per unit

• Annexure 17 :: Total Lab & ETP Chemical Cost

• Annexure 18 :: Consumables, Store etc.

• Annexure 19 :: Packing Material Cost

• Annexure 20 :: Packing Material Cost Per Unit



•	Annexure 21	::	<b>Employees Expenses</b>
•	Annexure 22	<b>::</b>	Fuel Expenses
•	Annexure 23	<b>::</b>	Power/Electricity Expenses
•	Annexure 24	::	Royalty & Other Charges
•	Annexure 25	**	Repairs & Maintenance Expenses
•	Annexure 26	<b>::</b>	Other Manufacturing Expenses
•	Annexure 27	::	Administration Expenses
•	Annexure 28	::	Selling Expenses



- Annexure 29 :: Depreciation Charges as per Books (Total)
- Annexure 30 :: Depreciation Charges as per Books (P & M)
- Annexure 31 :: Depreciation Charges as per IT Act WDV (Total)
- Annexure 32 :: Depreciation Charges as per IT Act WDV (P & M)
- Annexure 33 :: Interest and Repayment Term Loans
- Annexure 34 :: Tax on Profits
- Annexure 35 :: Projected Pay-Back Period and IRR



# Niir Project Consultancy Services (NPCS) can provide Detailed Project Report on HDPE/PP Bags

See more

http://goo.gl/kqJM2R

http://goo.gl/fyX8nN



### Visit us at

www.entrepreneurindia.co



## Take a look at NIIR PROJECT CONSULTANCY SERVICES on #Street View

### https://goo.gl/VstWkd





### Locate us on Google Maps

https://goo.gl/maps/BKkUtq9gevT2



## NIIR PROJECT CONSULTANCY SERVICES

An ISO 9001:2008 Company



#### Who are we?

- One of the leading reliable names in industrial world for providing the most comprehensive technical consulting services
- We adopt a systematic approach to provide the strong fundamental support needed for the effective delivery of services to our Clients' in India & abroad



#### What do we offer?

- Project Identification
- Detailed Project Reports/Pre-feasibility Reports
- Market Research Reports
- Technology Books and Directory
- Databases on CD-ROM
- Laboratory Testing Services
- Turnkey Project Consultancy/Solutions
- Entrepreneur India (An Industrial Monthly Journal)



#### How are we different?

- We have two decades long experience in project consultancy and market research field
- We empower our customers with the prerequisite know-how to take sound business decisions
- We help catalyze business growth by providing distinctive and profound market analysis
- We serve a wide array of customers, from individual entrepreneurs to Corporations and Foreign Investors
- We use authentic & reliable sources to ensure business precision



#### Our Approach

Requirement collection

Thorough analysis of the project

Economic feasibility study of the Project

Market potential survey/research

Report Compilation



#### Who do we serve?

- Public-sector Companies
- Corporates
- Government Undertakings
- Individual Entrepreneurs
- O NRI's
- Foreign Investors
- Non-profit Organizations, NBFC's
- Educational Institutions
- Embassies & Consulates
- Consultancies
- Industry / trade associations



#### Sectors We Cover

- O Ayurvedic And Herbal Medicines, Herbal Cosmetics
- Alcoholic And Non Alcoholic Beverages, Drinks
- O Adhesives, Industrial Adhesive, Sealants, Glues, Gum & Resin
- Activated Carbon & Activated Charcoal
- Aluminium And Aluminium Extrusion Profiles & Sections,
- Bio-fertilizers And Biotechnology
- Breakfast Snacks And Cereal Food
- O Bicycle Tyres & Tubes, Bicycle Parts, Bicycle Assembling



- O Bamboo And Cane Based Projects
- Building Materials And Construction Projects
- Biodegradable & Bioplastic Based Projects
- Chemicals (Organic And Inorganic)
- Confectionery, Bakery/Baking And Other Food
- Cereal Processing
- Coconut And Coconut Based Products
- Cold Storage For Fruits & Vegetables
- Coal & Coal Byproduct



- Copper & Copper Based Projects
- Dairy/Milk Processing
- O Disinfectants, Pesticides, Insecticides, Mosquito Repellents,
- Electrical, Electronic And Computer based Projects
- O Essential Oils, Oils & Fats And Allied
- Engineering Goods
- Fibre Glass & Float Glass
- Fast Moving Consumer Goods
- Food, Bakery, Agro Processing



- Fruits & Vegetables Processing
- Ferro Alloys Based Projects
- Fertilizers & Biofertilizers
- Ginger & Ginger Based Projects
- Herbs And Medicinal Cultivation And Jatropha (Biofuel)
- Hotel & Hospitability Projects
- Hospital Based Projects
- Herbal Based Projects
- Inks, Stationery And Export Industries



- Infrastructure Projects
- Jute & Jute Based Products
- Leather And Leather Based Projects
- Leisure & Entertainment Based Projects
- Livestock Farming Of Birds & Animals
- Minerals And Minerals
- Maize Processing(Wet Milling) & Maize Based Projects
- Medical Plastics, Disposables Plastic Syringe, Blood Bags
- Organic Farming, Neem Products Etc.



- O Paints, Pigments, Varnish & Lacquer
- Paper And Paper Board, Paper Recycling Projects
- Printing Inks
- Packaging Based Projects
- Perfumes, Cosmetics And Flavours
- Power Generation Based Projects & Renewable Energy Based Projects
- Pharmaceuticals And Drugs
- O Plantations, Farming And Cultivations
- O Plastic Film, Plastic Waste And Plastic Compounds
- O Plastic, PVC, PET, HDPE, LDPE Etc.



- Potato And Potato Based Projects
- Printing And Packaging
- O Real Estate, Leisure And Hospitality
- Rubber And Rubber Products
- Soaps And Detergents
- Stationary Products
- Spices And Snacks Food
- Steel & Steel Products
- Textile Auxiliary And Chemicals



- Township & Residential Complex
- Textiles And Readymade Garments
- Waste Management & Recycling
- Wood & Wood Products
- Water Industry(Packaged Drinking Water & Mineral Water)
- O Wire & Cable



**Niir Project Consultancy Services** 

106-E, Kamla Nagar, New Delhi-110007, India.

Email: npcs.ei@gmail.com, info@entrepreneurindia.co

Tel: +91-11-23843955, 23845654, 23845886

Mobile: +91-9811043595

Fax: +91-11-23841561

Website: www.entrepreneurindia.co

Take a look at NIIR PROJECT CONSULTANCY SERVICES on #StreetView

https://goo.gl/VstWkd





> https://www.linkedin.com/company/niir-project-consultancy-services



>https://www.facebook.com/NIIR.ORG



>https://www.youtube.com/user/NIIRproject



>https://plus.google.com/+EntrepreneurIndiaNewDelhi



>https://twitter.com/npcs\_in



https://www.pinterest.com/npcsindia/





For more information, visit us at:

www.entrepreneurindia.co

