Piston for Internal Combustion Engines

<table>
<thead>
<tr>
<th><strong>Capacity:</strong></th>
<th>450 Nos. Two-Wheeler Piston</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Plant and machinery cost:</strong></td>
<td>24.00 Lakh</td>
</tr>
<tr>
<td><strong>Working Capital:</strong></td>
<td>61.00 Lakh</td>
</tr>
<tr>
<td><strong>Rate of return(ROR):</strong></td>
<td>45.00 %</td>
</tr>
<tr>
<td><strong>Break Even Point (BEP):</strong></td>
<td>72.00 %</td>
</tr>
<tr>
<td><strong>TCI:</strong></td>
<td>200.00 Lakh</td>
</tr>
<tr>
<td><strong>Cost of Project:</strong></td>
<td>200.00 Lakh</td>
</tr>
</tbody>
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Piston is one of the most important items in the automobile industries. There are mostly disc like structure of the piston. Now a days piston are made of cast iron or by aluminium in presence of 10% sand in it. There is a vast demand of piston and it is directly related to the two-wheeler production. There is a market demand of piston increases 8-10% per annum. There is good technologist available in India. The environmental pollution caused by this industry can be checked by controlled process. Manufacturing of automobile two-wheeler piston? is good items for the new entrepreneur.
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